

View Online at <https://aerobasegroup.com/nsn/3130-00-834-6536>

General Description:

Steel ams 6322 or steel ams 6323 or steel ams 6324, black oxide ams2685, rockwell c scale 44.0 min 48.0 maximum hardness, dim., 1.313 in. Min 1.314in. Maximum od, 1.1812 in. Min 1.1822 in. Maximum id, 0.346 in. Min 0.366 in. Maxo/a lg, 1 groove in id located 0.040 in. Min 0.044 in. Maximum from right endsurface of body, 0.048 in. Min 0.052 in. Maximum groove w, 0.030 in. Min 0.035in. Maximum groove depth, inside left corner chamfered 0.020 in. By 45 deg, outside right corner chamfered 0.025 in. Min 0.040 in. Maximum by 45 deg, 0.064in. Min 0.070 in. Maximum diameter hole drilled at 20 degrees angle through body, hole0.200 in. From left end surface of body, 32 microinches aa id and od, 63microinches aa right and left end surfaces of body, magnetic particleinspected per eis 1000 fscm 73342, id and od concentric within 0.001 in.Tir

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900