

View Online at <https://aerobasegroup.com/nsn/3130-00-834-6561>

General Description:

Steel ams6322 or ams6323 or ams6324 o/a, black oxide, ams2485, rockwellhardness c scale 44 to 48, dim., 1.6536 in. Min, 1.6546 in. Maximum id body 1.759 in. Min, 1.760 in. Maximum od, 1.490 in. Min, 1.510 in. Maximum left internal flange hole dia, 0.060 in. Min, 0.062 in. Maximum w left internal flange, 1.440 in. Min, 1.460 in. Maximum lg, right end corner of left internal flange rounded 0.005 in. Min, 0.012 in. Maximum radius, outside left corner chamfered 0.030 in. Min, 0.050 in. Max, 45 degrees angle, 3 holes located 0.840 in. From left end surface of body, 0.188 in. Dia, 1 hole located 0.155 in. From right end surface of body, 0.064 in. Min, 0.071 in. Maximum dia, drilled at 15 degrees angle surface finish, id and od surface of body and right end surface of left flange 32 microinches aa, od and id surface of body concentric within 0.001 in. Tir, id body and right end surface of left flange sq within 0.001 in. Tir, magnetic particle inspected, eis1000, fscm 73342

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900