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General Description:

Steel, ams6322 or ams6323 or ams6324 o/a, black oxide, ams2485, rockwell hardness c scale 44 to 48, dim., 1.6536 in. Min, 1.6546 in. Maximum id, 1.759 in. Min, 1.760 in. Maximum od, 0.900 in. Min, 0.920 in. Maximum lg, 1.490 in. Min, 1.510 in. Maximum internal flange id, 0.060 in. Min, 0.062 in. Maximum internal flange, outside left corner chamfered 0.030 in. Min, 0.040 in. Max 45 degrees angle, inside left corner of internal flange rounded 0.005 in. Min, 0.012 in. Maximum radius, 3 holes 0.064 in. Min, 0.071 in. Maximum dia, 30 degrees angle located 0.155 in. From right end surface of body, surface finish, id and od surface of body and right end surface of left internal flange 32 microinches aa, id and od concentric within 0.001 in. Tir, id body and inside left surface of internal flange sq within 0.001 in. Tir, magnetic particle inspected per eis 1000 fscm 73342

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A23900