

View Online at <https://aerobasegroup.com/nsn/3130-00-834-6575>

General Description:

Steel ams 6322 or steel ams 6323 or steel ams 6324, black oxide ams2685, rockwell c scale hardness 44.0 min 48.0 max, dim., 1.490 in. Min 1.510in. Maximum left internal flange hole dia, 0.060 in. Min 0.062 in. Maximum leftinternal flange w, 0.900 in. Min 0.920 in. Maximum o/a lg, 1.6536 in. Min 1.6546in. Maximum id, 1.756 in. Min 1.757 in. Maximum od, left outside corner chamfered0.040 in. By 45 deg, right inside corner chamfered 0.020 in. By 45 deg, inside right corner of left internal flange round 0.005 in. Min 0.012 in.Max radius, 0.064 in. Min 0.071 in. Maximum diameter hole drilled at 30 degrees anglethru body, hole located 0.155 in. From right end surface of body, 3 holes0.188 in. Diameter through body, holes located 0.533 in. From left end surface ofbody, right side of left internal flange and id sq within 0.001 in. Tir, idand od concentric within 0.001 in. Tir, id od and right side of leftinternal flange 32 microinches aa, magnetic particle inspected per eis 1000fscm 73342

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900