

View Online at <https://aerobasegroup.com/nsn/3130-00-834-6581>

General Description:

Steel ams 6322 or steel ams 6323 or steel ams 6324, black oxide ams2685, rockwell hardness c scale 44.0 min 48.0 max, dim., 0.980 in. Min 1.000in. Maximum left internal flange hole dia, 0.060 in. Min 0.062 in. Maximum leftinternal flange w, 0.365 in. Min 0.385 in. Maximum o/a lg, 1.1025 in. Min 1.1035in. Maximum id, 1.208 in. Min 1.209 in. Maximum od, left outside corner chamfered0.040 in. By 45 deg, right inside corner chamfered 0.020 in. By 45 deg, inside right corner of left internal flange round 0.005 in. Min 0.012 in.Max radius, id od and right side of left internal 32 microinches aa, id andright side of left internal flange sq within 0.001 in. Tir, id and odconcentric within 0.001 in. Tir, 0.064 in. Min 0.071 in. Maximum diameter holedrilled at 15 degrees angle through body, hole located 0.155 in. From right endsurface of body, magnetic particle inspected per eis 1000 fscm 73342

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

Yes - demil/mli

Fiig:

A23900