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General Description:

Steel ams 6322 or steel ams 6323 or steel ams 6324, black oxide ams2485, rockwell c scale 44.0 min 48.0 maximum hardness, dim., 0.840 in. Min 0.860in. Maximum left internal flange hole dia, 0.060 in. Min 0.062 in. Maximum leftinternal flange w, 0.365 in. Min 0.385 in. Maximum o/a lg, 1.0237 in. Min 1.0247in. Maximum id, 1.126 in. Min 1.127 in. Maximum od, left outside corner chamfered0.040 in. By 45 deg, inside left corner of flange round 0.005 in. Min 0.012in. Maximum radius, 0.064 in. Min 0.070 in. Maximum diameter hole hole drilled at 15 degangle through body, hole located 0.155 in. From right end surface of body, idand od concentric within 0.001 in. Tir, right side of left internal flangeand id sq within 0.001 in. Tir, id, od and right side of left internal flange32 microinches aa, magnetic particle inspected per eis 1000 fscm 73342

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900