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General Description:

Steel, ams6382, surface treatment black oxide ams2485, rockwell c scale 23 maximum hardness, 1-160 in. Nom o/a lg, 1st end flanged, 2.240 in. Min, 2.250 in. Max diameter flange, 0.070 in. Min, 0.073 in. Max thk flange, 0.550 in. By 45 degrees chamfer left flange corner, 2nd end plain, 1.3485 in. Min, 1.3490 in. Maximum od, 1.060 in. Nom diameter bore, 1.160 in. Nom o/a lg bore, 1st counter bore 1st end, 1.1811 in. Min, 1.1816 in. Maximum diameter by 0.267 in. Min, 0.268 in. Maximum dp counterbore w/0.030 in. Lg by 45 degrees chamfer, 1st counterbore 2nd end, 1.1811 in. Min, 1.1816 in. Maximum diameter by 0.320 in. Nom diameter counterbore w/0.030 in. Lg by 45 degrees chamfer, one groove 1.250 in. Dia, 0.512 in. Min, 0.513 in. Maximum dp located 0.327 in. Min, 0.328 in. Maximum from 1st end, 3 holes 0.218 in. Nom diameter countersunk 90 degrees to 0.250 in. Nom dia, equally spaced on 1.875 in. Nom flange bolt circle dia, 3 holes 0.159 in. Nom diameter through flange equally spaced on 1.875 in. Nom bolt circle dia

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900