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General Description:

Cres, ams 5643 comp 17-4ph, passivated o/a fw 4007 bell helicopter co, cadmium-plated qq-p-416 od and external flange surfaces, dim., 1.560 in. Min, 1.580 in. Maximum id, 1.7515 in. Min, 1.7525 in. Maximum od, 1.645 in. Min, 1.660 in. Max o/a lg, 2.270 in. Min, 2.290 in. Maximum flange od, 0.250 in. Min, 0.260 in. Max flange w, 1.140 in. Min, 1.160 in. Maximum internal flange dia, 0.060 in. Min, 0.065 in. Maximum internal flange w, external flange counterbored 2.140 in. Nom diameter by 0.189 in. Min, 0.198 in. Maximum deep, internal flange corner grooved 0.125 in. Nom w to 1.555 in. Min, 1.1660 in. Maximum dia, external flange body corner rounded 0.090 in. Min, 0.095 in. Maximum radius, outside right corner chamfered 0.090 in. Nom lg by 15 deg, right end surface of external flange chamfered 0.040 in. Nom by 45 deg, max surface finish, all surfaces 63 microinches aa, all diameters concentric within 0.003 tir

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900