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**General Description:**

Steel ams 6260 comp 9310, wash primer ss 8300 sikorsky acft, cadmium-plated qq-p-416, bake ss 8407 sikorsky acft, wash primer mil-g-8514, epoxy polyamide primer mil-p-23377, acrylic laquer mil-l-81352 two coats, rockwell hardness rating c scale 33 to 45, id case hardened, dim., 8.520 in. Min, 8.540 in. Maximum od, 8.1235 in. Min, 8.1245 in. Maximum id, 2.602 in. Min, 2.622 in. Maximum o/alg, 9.802 in. Min, 9.822 in. Maximum flange od, 0.200 in. Nom flange w, 7.812 in. Nom left internal flange dia, 0.342 in. Min, 0.346 in. Maximum left internal flange w, od reduced to 8.420 in. Diameter 0.687 in. From right end, right end drilled and tapped w/16 equally spaced holes and 10/32 nf class 3b thread five holes 0.265 in. Diameter drilled through 45 degrees apart starting at 180 degrees to 270 degrees on 9.156 in. Diameter bolt circle, two holes 0.265 in. Diameter located 1.411 and 2.430 in. From horizontal centerline and 4.330 and 3.850 in. Either side of vertical centerline, magnetic particle inspected, magnafluxed, mil-i-6868

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A23900