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General Description:

Steel ams6323 or steel ams6322 or steel ams6324 o/a, rockwell hardness cscale 44 to 48 o/a, black oxide ams2485 o/a, 1.490 in. Min, 1.510 in. Maximum left internal flange hole dia, 0.060 in. Min, 0.062 in. Maximum left internal flange w, 1.6536 in. Min, 1.6546 in. Maximum body id, 0.900 in. Min, 0.920 in. Maximum o/a lg, 1.753 in. Min, 1.754 in. Maximum body od, outside left corner chamfered 0.030 in. Min, 0.050 in. Maximum lg, 45 degrees angle, id and od body surface 32 microinches aa, right end surface of left internal flange 32 microinches aa, id of body and right end surface of left internal flange sq within 0.001 in. Tir, id and od of body concentric within 0.001 in. Tir, 3 holes 0.188 in. Diameter located within 0.010 in. Radius of true position, 1 hole drilled through 0.064 in. Min, 0.071 in. Maximum dia, 30 degrees angle, located 0.155 in. From right end surface of body, magnetic particle inspected per allison specification eis1000

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900