

View Online at <https://aerobasegroup.com/nsn/3130-01-093-2668>

**General Description:**

Steel ams6322, ams6323 or ams6324, black oxide ams2485, c44.0 to c48.0 rockwell hardness, 2.795 in. Min, 2.796 in. Maximum od, 2.6772 in. Min, 2.6778 in. Maximum id, 0.642 in. Min, 0.662 in. Maximum o/a lg, 2.427 in. Min, 2.447 in. Maximum left internal flange hole dia, 0.060 in. Min, 0.062 in. Maximum left internal flange w, 0.020 in. Left internal flange corner radius, 0.040 in. By 45 degrees chamfer left outside corner, 0.020 in. By 45 degrees chamfer right inside corner, 0.1265 in. Min, 0.1335 in. Maximum diameter hole drilled at 15 degrees angle through body, hole located 0.310 in. From right end surface of body, id and od concentric within 0.001 in. Tir, right end surface of left internal flange and id sq within 0.001 in. Tir, id, od and left internal flange hole diameter 32 uin aa, magnetic particle inspected per eis1000, fscm/73342

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A23900