

View Online at <https://aerobasegroup.com/nsn/3130-01-093-2670>

**General Description:**

Steel ams6322, ams6323 or ams6324, black oxide ams2485, c44.0 to c48.0 rockwell hardness, 1.490 in. Min, 1.510 in. Maximum left internal flange hole dia, 0.060 in. Min, 0.062 in. Maximum left internal flange w, 0.457 in. Min, 0.477 in. Maximum o/a lg, 1.6536 in. Min, 1.6546 in. Maximum id, 1.771 in. Min, 1.772 in. Maximum od, 0.040 in. By 45 degrees chamfer left outside corner, 0.020 in. By 45 degrees chamfer right inside corner, inside left corner of flange rd, 0.005 in. Min, 0.012 in. Maximum radius, id, od and left internal flange hole diameter 32 uin aa, 0.064 in. Min, 0.071 in. Maximum diameter hole drilled at 15 degrees angle through body, hole located 0.197 in. Min, 0.217 in. Maximum from right end surface of body, id and od concentric within 0.001 in. Tir, right side of left internal flange and id sq within 0.001 in. Tir, magnetic particle inspected per eis1000 fscm/73342

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A23900