

View Online at <https://aerobasegroup.com/nsn/3130-01-093-2671>

General Description:

Steel ams6322, ams6323 or ams6324, black oxide ams2685, c44.0 to c48.0 rockwell hardness, 0.980 in. Min, 1.000 in. Maximum left internal flange hole dia, 0.060 in. Min, 0.062 in. Maximum left internal flange w, 0.365 in. Min, 0.385 in. Maximum o/a lg, 1.1025 in. Min, 1.1035 in. Maximum id, 1.220 in. Min, 1.221 in. Maximum od, left outside corner chamfered 0.040 in. By 45 deg, right inside corner chamfered 0.020 in. By 45 deg, inside right corner of left internal flange rd, 0.005 in. Min, 0.012 in. Maximum radius, id, od and right side of left internal flange hole diameter 32 uin aa, id and right side of left internal flange sq within 0.001 in. Tir, id and od concentric within 0.001 in. Tir, 0.064 in. Min, 0.071 in. Maximum diameter hole drilled at 15 degrees angle through body, hole located 0.155 in. From right end surface of body, magnetic particle inspected per eis1000 fscm-73342

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900