

View Online at <https://aerobasegroup.com/nsn/3130-01-093-5423>

General Description:

Steel ams6322, ams6323 or ams6324 o/a, black oxide ams2485, rockwell hardness c scale 44.0 to 48.0 o/a, 0.850 in. Left internal flange hole dia, 0.060 in. Min, 0.062 in. Maximum left internal flange w, 0.375 in. O/a lg, 1.0237 in. Min, 1.0247 in. Maximum id body, 1.135 in. Min, 1.136 in. Maximum od body, left outside corner chamfered 0.040 in., 45 degrees angle, left inside corner of flange round 0.005 in. Min, 0.012 in. Maximum radius, 0.064 in. Min, 0.071 in. Maximum dia, drilled at 15 degrees angle surface finish, hole located 0.155 in. From right end surface of body, id and od concentric within 0.001 in. Tir, id body and right end surface of left internal flange sq within 0.001 in. Tir, id and od surface of body and right end surface of left internal flange 32 uin aa, magnetic particle inspected per eis1000, fscm/73342

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900