NSN 3408-01-082-7758

Horizontal Spin Machining Center - Page 1 of 1



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General Description:

Spindle motor hp 15; capacity (in sae 1020 steel)drill, dia., 2in.; tap, dia. 2in.; mill, cubic in. Per min. 5; spindle speeds, number 712; spindle speedrange, rpm 20-3300; spindle feeds, number infinite; spindle feed rate range 0.2 to 150ipm; rotary table size 24 by 24 by 26in.; rotary table travel, positions 3609000; rotary table feed rate, rpm, 0.006 to 2.5; rotary table rapid traverse, rpm, 5; load capacity, lbs, 1500; capacity, number of tools, 30; x, y and z-axis feed rate 0.2 to 150ipm; x, y and z-axis rapid traverse rate 400ipm

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N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli