

View Online at <https://aerobasegroup.com/nsn/3408-01-444-0023>

General Description:

Table 62.5 by 30.0 in.; floor to table surface 35.25 in.; t-slots (no. X with x span 5 x .687 x 5.5 in.; ball screw size, 1.75 in diameter x/y, 1.50 diameter z.; longitudinal (x axis) 60 in.; cross (y axis) 30.0 in; vertical (z axis) 30 in.; spindle nose to table 5.5-35.5 in.; spindle center to column ways 30.0 in; main motor-automatic 2 speed vector drive 22.5 hp 16.8 kw; atc, number of tools 21; atc, tool selection, random/bi-directional; max. Tool diameter 3.0 in; max. Tool length 15.0 in; max. Tool weight, 15 lbs.; machine width x depth, 158in. W x 103 in. D; machine max. Height, 122.0 in. H; air pressure requirement (momentary) 80 psi, 15scfm; power requirement (3-phase) 45 amps, 230 vac; en mill holders 1/8, 3/16, 1/4, 3/8, 1/2, 5/8 in.; 100 ft. Of rs-232 cable; surge suppressor for cnc controller; 3/4 in. Stub holder; collet chuck with 0.039 to 0.629 in. Range; 5/8 in. Capacity collet set (15 piece; spander wrench; 6 in. Vice; 4 in shell mill with +27 degree rake;

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A23900