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**Special Features:**

Dielectric system: reservoir capaci type 42 gallons; stainless tank; filter ebbco simplex hurricane with 1 cubic foot de-i unit; dielectric fluid-deionized water; bi-polar transistor pulse power supply circuit system; 15 amps output current; 4 steps output voltage selections; 22 steps pulse on-time selections; 32 steps frequency selections; 200/220 volt; ac; 60 hertz; 3 phase; 7 kva; unit dimensions: 28 in. Wide by 57 in. Deep by 72 in. High; unit weight 13420 pounds

**General Description:**

Hitachi model h-cut 203-m wire electrical discharge machine complete with hitachi mark-100 cnc control; 14 in. Color crt; background editing; workpiece dimensions: 18 in. Wide; 14 in. Deep; 6.7 in. High; workpiece weight 440 pounds; travel x axis 12.8 in.; travel y axis 9.8 in.; travel u and v axis  $\pm .74$  in.; taper angle  $\pm 12$  degrees in 3 in.; positioning accuracy  $\pm .0001$  in.; table feed rate 23.6 in. Per minute; wire diameter 0.004 in. Through 0.012 in.; wire feed rate 3.5 in./sec.; wire tension range 200 to 1700 grams; machine dimensions 76 in. Wide by 69 in. Deep by 76 in. High; machine weight 3300 pounds

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No