

View Online at <https://aerobasegroup.com/nsn/3413-00-240-6152>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Head Type:**

Sliding

**Fungus Resistant Treatment:**

Included

**Accessory Components And Quantity:**

Chuck, jaw, 0 to 1/2 in. W/key and taper shank to fit no. 5 morse taperspindle, 1; drifts, drill, morse tapershank high speed twist, no. 2, 3, 4, 5, 1; drill set 1/8 in. To 1/2 in. By 1/64 in. Increments straight shank, high speed twist drills, 2 sets; drillset, 1/2 in. To 1 in. By 1/16 in. Increments, morse taper shank, high speed twist drill, 2; drill set, 1 in. To 2 in. By 1/8 in. Increments, morse taper shank, high speed twist drill, 2sets; sleeve, reducing no. 5 to no.4 morse taper, 1; sleeve, reducing no.4 to no.3 morse taper, 1; sleeve, reducing no. 4 to no .2 morse taper, 1; pump collant, electric driven complete, 1

**Radio Interference Shielding:**

Provided

**Rotation Reversibility Feature:**

Not included

**Feed Type:**

Power

**Spindle Quantity:**

1

**Main Drive Type:**

Electric motor

**Spindle Socket Taper Size:**

No. 5, morse taper

**Spindle Travel Distance:**

5.000 inches

**Base Working Surface Length:**

24.000 inches

**Base Working Surface Width:**

20.000 inches

**Drilling Capability:**

2 in. In cast iron

**Column Type:**

Round

**Distance From Spindle Center To Column:**

12.000 inches

**Base Working Surface Type:**

Slotted w/coolant trough

**Base Working Surface Shape:**

Rectangular

**Base Working Surface Mounting Location:**

At base

**Maximum Distance From Chuck/spindle Nose To Base Working Surface:**

**Upper Working Surface Type:**

Slotted

**Upper Working Surface Shape:**

Round

**Upper Working Surface Diameter:**

23.000 inches

**Upper Working Surface Adjustment Feature:**

Included

**Swivel Adjustment In Deg:**

180.000

**Head Vertical Adjustment:**

8.000 inches

**Spindle Type:**

Tapered socket

**Spindle Speed Quantity:**

6

**Spindle Speed Range In Rpm:**

+100.000/+1100.000

**Upper Working Surface Mounting Location:**

Column

**Maximum Distance From Chuck/spindle Nose To Upper Working Surface:**

23.000 inches

**Voltage In Volts:**

208.000

**Phase:**

Three

**Special Features:**

Ris shall be in accordance with mil-t-11748

**Frequency In Hertz:**

60.000

**Specification Or Standard:**

1 type and a style and 24 size

**Departure From Cited Designator:**

Pyjc, feat

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T317-f