

View Online at <https://aerobasegroup.com/nsn/3413-00-240-6152>

Mounting Type:

Floor

Current Type:

Ac

Head Type:

Sliding

Fungus Resistant Treatment:

Included

Accessory Components And Quantity:

Chuck, jaw, 0 to 1/2 in. W/key and taper shank to fit no. 5 morse taperspindle, 1; drifts, drill, morse tapershank high speed twist, no. 2, 3, 4, 5, 1; drill set 1/8 in. To 1/2 in. By 1/64 in. Increments straight shank, high speed twist drills, 2 sets; drillset, 1/2 in. To 1 in. By 1/16 in. Increments, morse taper shank, high speed twist drill, 2; drill set, 1 in. To 2 in. By 1/8 in. Increments, morse taper shank, high speed twist drill, 2sets; sleeve, reducing no. 5 to no.4 morse taper, 1; sleeve, reducing no.4 to no.3 morse taper, 1; sleeve, reducing no. 4 to no .2 morse taper, 1; pump collant, electric driven complete, 1

Radio Interference Shielding:

Provided

Rotation Reversibility Feature:

Not included

Feed Type:

Power

Spindle Quantity:

1

Main Drive Type:

Electric motor

Spindle Socket Taper Size:

No. 5, morse taper

Spindle Travel Distance:

5.000 inches

Base Working Surface Length:

24.000 inches

Base Working Surface Width:

20.000 inches

Drilling Capability:

2 in. In cast iron

Column Type:

Round

Distance From Spindle Center To Column:

12.000 inches

Base Working Surface Type:

Slotted w/coolant trough

Base Working Surface Shape:

Rectangular

Base Working Surface Mounting Location:

At base

Maximum Distance From Chuck/spindle Nose To Base Working Surface:

Upper Working Surface Type:

Slotted

Upper Working Surface Shape:

Round

Upper Working Surface Diameter:

23.000 inches

Upper Working Surface Adjustment Feature:

Included

Swivel Adjustment In Deg:

180.000

Head Vertical Adjustment:

8.000 inches

Spindle Type:

Tapered socket

Spindle Speed Quantity:

6

Spindle Speed Range In Rpm:

+100.000/+1100.000

Upper Working Surface Mounting Location:

Column

Maximum Distance From Chuck/spindle Nose To Upper Working Surface:

23.000 inches

Voltage In Volts:

208.000

Phase:

Three

Special Features:

Ris shall be in accordance with mil-t-11748

Frequency In Hertz:

60.000

Specification Or Standard:

1 type and a style and 24 size

Departure From Cited Designator:

Pyjc, feat

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T317-f