Upright Drilling Machine - Page 1 of 3



View Online at https://aerobasegroup.com/nsn/3413-00-618-6582

Mounting Type		
Mounting Type: Floor		
Electric Motor Power Rating:		
5.000 horsepower		
Current Type:		
Head Type:		
Sliding		
Fungus Resistant Treatment:		
Not included		
Radio Interference Shielding:		
Not provided		
Rotation Reversibility Feature:		
Included		
Feed Type:		
Power		
Electric Motor Horsepower Rating:		
5.000		
Spindle Quantity:		
1		
Main Drive Type:		
Electric motor		
Spindle Socket Taper Size:		
No. 4 morse taper		
Spindle Travel Distance:		
12.000 inches		
Base Working Surface Length:		
24.000 inches		
Base Working Surface Width:		
23.000 inches		
Drilling Capability:		
1.500 in mild steel		
Column Type:		
Box		
Distance From Spindle Center To Column:		
14.000 inches		
Base Working Surface Type:		
Slotted w/coolant trough		
Base Working Surface Shape:		
Rectangular		
Base Working Surface Area:		
Any acceptable		

NSN 3413-00-618-6582

Upright Drilling Machine - Page 2 of 3



Base Working Surface Mounting Location:

Base

Maximum Distance From Chuck/spindle Nose To Base Working Surface:

48.000 inches

Upper Working Surface Type:

Slotted

Upper Working Surface Shape:

Rectangular

Upper Working Surface Area:

Any acceptable

Upper Working Surface Length:

28.000 inches

Upper Working Surface Width:

24.000 inches

Upper Working Surface Adjustment Feature:

Included

Upper Working Surface Vertical Adjustment:

15.000 inches

Swivel Adjustment In Deg:

360.0

Tilt Adjustment Direction And Angle In Deg:

90.0 left

Head Vertical Adjustment:

18.000 inches

Spindle Type:

Tapered socket

Spindle Speed Quantity:

12

Spindle Speed Range In Rpm:

+75.0 to 1500.0

Upper Working Surface Mounting Location:

Over base surface

Maximum Distance From Chuck/spindle Nose To Upper Working Surface:

33.000 inches

Voltage In Volts:

220.0

Phase:

Three

Frequency In Hertz:

60.0

Shelf Life:

N/a

Unit Of Measure:

NSN 3413-00-618-6582

Upright Drilling Machine - Page 3 of 3

Demilitarization:

No

Fiig:

T317-f

