NSN 3415-00-684-5703

Tool And Cutter Grinding Machine - Page 1 of 2



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Current Type:
Ac
Furnished Items And Quantity:
Chuck, ind.6 in., 1 and chuck, univ., 4 in., 1 and dr.Belts, set, 1 and gear cutter grinding attachment for 7/16by2 in.Holes to 1-3/16by5
in.Holes, 1 and small end mill grinding attachment, 1 and spring collet, straight bore size, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 1 in., 1 and
sur.Grinding attachments, 1 and wheel, abrasive, cuptype flaring, 3by2-1/4by5/8 in., grain 60, gr.K, flaring, 5by1-1/2by5/8 in., grain 46, gr.K
vitrified bond, 6 and wheel abrasive, dish type, 6by3/4by5/8 in., grain 46, gr.K, vitrified bond, 6 and wheel abrasive, straight, 3by3/16by5/8
in., 6by3/8by5/8 in., grain 60, gr.H6, vitrified bond, 6 and wheel, abrasive, rubbed bond, cuttoff, 8by1/16by5/8 in.
Horsepower Rating:
0.75
Design Type:
Universal
Table Length:
42.000 inches
Table Width:
6.000 inches
Power Source:
Electric motor
Mounting Type For Which Designed:
Floor
Maximum Rated Swing:
10.000 inches
Distance Between Head Stock And Tail Stock Centers:
32.000 inches
Table Type:
Swivel
Distance Between Tail Stocks:
34.000 inches
Table Longitudinal Travel:
20.000 inches
Table Cross Travel:
8.000 inches
Table Swivel Adjustment In Deg:
180.0
Wheel Head Type:
Horizontal
Wheel Head Swivel Adjustment:
360 deg
Wheel Head Vertical Adjustment:
8.000 inches

208.0

10.500 inches

Voltage In Volts:

Maximum Distance From Wheel Head Spindle Center/face To Table Top:

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Frequency In Hertz:
60.0
Specification Or Standard:
1 type and 2 size
Departure From Cited Designator:
Bmyz, bnbc, ardq, ardr, bnbd, bnbf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

Fiig: T284-b