

View Online at <https://aerobasegroup.com/nsn/3415-01-428-1593>

**Current Type:**

Ac

**Furnished Items And Quantity:**

Set of 13 straight cylindrical collets a and c sizes; c to a collet adapter with wrench; set of 6 taper collets no. 2, 3, 4 mt no. 5, 7, 9, brown and sharpe; set of grinding wheels: straight, cup, flared and recessed, for general purpose grinding requirements; set of grinding wheel collets: 4 standard and 1 extension; set of 3 index plates for spiral lead mechanism: 0, 8, 10, and 12 divisions; grinding wheel guards with extension bar

**Horsepower Rating:**

0.25

**Design Type:**

Plain

**Power Source:**

Electric motor

**Mounting Type For Which Designed:**

Floor

**Maximum Rated Swing:**

12.000 inches

**Distance Between Head Stock And Tail Stock Centers:**

6.000 inches

**Table Type:**

Sliding or swivel

**Table Longitudinal Travel:**

6.000 inches

**Table Cross Travel:**

7.500 inches

**Table Swivel Adjustment In Deg:**

235.0

**Err Default:**

Err default

**Wheel Head Type:**

Horizontal

**Wheel Head Vertical Adjustment:**

9.500 inches

**Special Features:**

Include wheel head tool rest assembly with extension bar; tooth rest centering gauge; adjustable tailstock support unit; diamond holder bracket and front stock support; spring loaded index pawl for workhead index plates; set of wrenches: allen double end and spanner; set of operator and service manuals; ball screws for grinding spindle and vari-drive dc motor for tool holding unit

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T284.b