

View Online at <https://aerobasegroup.com/nsn/3416-00-057-6960>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Center To Center Distance:**

20.000 inches

**Performance Type:**

Standard duty

**Purpose For Which Designed:**

Toolroom

**Accessory Components And Quantity:**

Per mil-std 931

**Design Type:**

Screw

**Electric Motor Horsepower Rating:**

5.0

**Bed Type:**

Solid

**Electric Motor Quantity:**

1

**Spindle Speed Range In Rpm:**

+8.0 to 4000.0

**Rated Swing:**

10.000 inches

**Actual Swing Over Bed:**

12.000 inches

**Swing Over Cross Slide:**

7.250 inches

**Thread Change Quantity:**

60

**Headstock Drive Type:**

Direct pulley, back geared

**Headstock Center Taper Size Designator:**

2 asa standard

**Hole Diameter Through Spindle:**

1.375 inches

**Carriage Quantity:**

1

**Carriage Longitudinal Feed Operation Method:**

Hand and power

**Carriage Cross Feed Operation Method:**

Hand and power

**Carriage Feed Change Quantity:**

50

**Gear Change Type:**

Quick

**Thread Quantity Range:**

+3.0 to 184.0 per inch

**Voltage In Volts:**

220.0 and 440.0

**Phase:**

Three

**Frequency In Hertz:**

60.0

**Specification Or Standard:**

2 type

**Departure From Cited Document:**

As modified by akyd

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T221-b