

View Online at <https://aerobasegroup.com/nsn/3416-00-189-7831>

Mounting Type:

Floor

Current Type:

Ac

Center To Center Distance:

108.000 inches

Performance Type:

Heavy duty

Purpose For Which Designed:

General

Accessory Components And Quantity:

None specified

Design Type:

Screw

Electric Motor Horsepower Rating:

20.0

Bed Type:

Solid

Electric Motor Quantity:

1

Spindle Speed Quantity:

12

Spindle Speed Range In Rpm:

+8.0/+555.0

Rated Swing:

30.000 inches

Actual Swing Over Bed:

33.500 inches

Swing Over Cross Slide:

24.000 inches

Thread Change Quantity:

48

Headstock Drive Type:

Geared head

Headstock Center Taper Size Designator:

5 morse

Hole Diameter Through Spindle:

2.313 inches

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Hand or power

Carriage Cross Feed Operation Method:

Hand or power

Carriage Feed Change Quantity:

48

Gear Change Type:

Quick

Thread Quantity Range:

+0.750/+46.000 per inch

Voltage In Volts:

220.0

Phase:

Three

Frequency In Hertz:

60.0

Reference Number Differentiating Characteristics:

As differentiated by pacs adqr, bttb and pacs for electric motor data

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T221-b