

View Online at <https://aerobasegroup.com/nsn/3416-00-222-0863>

Mounting Type:

Floor

Current Type:

Ac

Accessory Components And Quantity:

Per mil-std 931

Current Rating In Amps:

Not rated

Design Type:

Ram

Feed Type:

Manual and power

Electric Motor Horsepower Rating:

5.000

Power Source:

Electric motor

Maximum Bar Stock Diameter Accommodated:

2.500 inches

Maximum Chucking Distance Over Universal Carriage:

17.750 inches

Spindle Speed Quantity:

12

Spindle Speed Range In Rpm:

+26.0 to 658.0

Spindle Reversibility:

Nonreversible

Rated Swing:

20.000 inches

Actual Swing Over Bed:

20.000 inches

Swing Over Cross Slide:

10.250 inches

Maximum Distance From Spindle Nose To Turret Face:

34.000 inches

Universal Carriage Longitudinal Travel:

24.500 inches

Universal Carriage Cross Travel:

10.000 inches

Universal Carriage Feed Type:

Manual and power

Longitudinal Feed Range Per Spindle Revolution:

+0.005 to 0.045 inches

Cross Feed Range Per Spindle Revolution:

+0.003 to 0.027 inches

Universal Carriage Compound:

Included

Rotation Travel In Deg:

360.0

Turret Carriage Longitudinal Travel:

13.000 inches

Turret Carriage Feed Type:

Power

Turret Carriage Longitudinal Feed Range Per Spindle Revolution:

+0.005 to 0.049

Turret Shape:

Hexagon

Turret Position Quantity:

6

Voltage In Volts:

220.0 and 440.0

Phase:

Three

Frequency In Hertz:

60.0

Reference Number Differentiating Characteristics:

Btsx, btsz, bttb, btth, bttj, bttw

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

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