

View Online at <https://aerobasegroup.com/nsn/3416-00-235-0551>

Mounting Type:

Bench

Current Type:

Ac

Center To Center Distance:

22.000 inches

Performance Type:

Standard duty

Purpose For Which Designed:

General

Accessory Components And Quantity:

1 belt, flat; 1 belt, v; 10 bits, boring; 17 bits, turning; 10 blades; 1 book, instruction; 1 chuck, drill; 1 chuck, lathe; 1 chuck, lathe, universal; 1 collect attachment; 1 collect set, set of 8 1/16 to 1/2 in.; 1 dog, bent, 3/8 in.; 1 dog, bent, 3/4 in.; 1 dog, bent, 1-1/4 in.; 1 dog, bent, 1-1/2 in.; 1 faceplate, 5-1/8 in.; 1 faceplate, 7-3/8 in.; 1 gear set, metric transposing; 6 holders, lathe tool; 1 indicator, thd dial; 1 installation plan set; 1 knurling tool; 1 pr knurls, coarse; 1 pr knurls, fine; 1 rest center; 1 stop carriage micrometer; 1 stop thd cutting; 1 switch

Design Type:

Screw

Electric Motor Horsepower Rating:

0.500

Bed Type:

Solid

Electric Motor Quantity:

1

Spindle Speed Quantity:

6

Spindle Speed Range In Rpm:

+50.0/+750.0

Rated Swing:

9.000 inches

Thread Change Quantity:

46

Headstock Drive Type:

Step cone pulley, back geared

Headstock Center Taper Size Designator:

2 asa standard

Hole Diameter Through Spindle:

0.750 inches

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Hand and power

Carriage Cross Feed Operation Method:

Hand and power

Gear Change Type:

Thread Quantity Range:

+4.0/+96.0 per inch

Voltage In Volts:

110.0

Phase:

Single

Frequency In Hertz:

60.0

Departure From Cited Document:

Ashk and akyd

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T221-b