

View Online at <https://aerobasegroup.com/nsn/3416-00-242-2732>

Mounting Type:

Bench

Current Type:

Ac/dc

Center To Center Distance:

24.000 inches

Performance Type:

Light duty

Purpose For Which Designed:

General

Design Type:

Screw

Electric Motor Horsepower Rating:

0.50

Bed Type:

Solid

Electric Motor Quantity:

1

Spindle Speed Quantity:

12

Spindle Speed Range In Rpm:

+14.0/+560.0

Rated Swing:

10.000 inches

Actual Swing Over Bed:

10.500 inches

Swing Over Cross Slide:

4.500 inches

Thread Change Quantity:

48

Headstock Drive Type:

Step cone pulley, back geared

Headstock Center Taper Size Designator:

2 morse

Hole Diameter Through Spindle:

0.781 inches

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Hand or power

Carriage Cross Feed Operation Method:

Power or hand

Carriage Feed Change Quantity:

48

Gear Change Type:

Quick

Thread Quantity Range:

+4.0/+224.0 per inch

Voltage In Volts:

115.0

Reference Number Differentiating Characteristics:

Freq, faaz

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T221-b