

View Online at <https://aerobasegroup.com/nsn/3416-00-243-9075>

Mounting Type:

Floor

Current Type:

Ac

Accessory Components And Quantity:

Accessories per mil-std 931

Design Type:

Saddle

Electric Motor Horsepower Rating:

2.000 or 4.000

Power Source:

Electric motor

Maximum Bar Stock Diameter Accommodated:

1.500 inches

Maximum Chucking Distance Over Universal Carriage:

3.375 inches

Spindle Speed Quantity:

12

Spindle Speed Range In Rpm:

+143.0/+1030.0

Spindle Reversibility:

Nonreversible

Actual Swing Over Bed:

14.000 inches

Swing Over Cross Slide:

6.500 inches

Maximum Distance From Spindle Nose To Turret Face:

16.500 inches

Universal Carriage Cross Travel:

6.500 inches

Universal Carriage Feed Type:

Manual

Universal Carriage Compound:

Not included

Turret Carriage Longitudinal Travel:

11.000 inches

Turret Carriage Feed Type:

Manual

Turret Shape:

Hexagon

Turret Position Quantity:

6

Voltage In Volts:

220.0

Phase:

Three

Frequency In Hertz:

60.0

Departure From Cited Document:

As modified by spindle reversibility and universal carriage longitudinal travel

Reference Number Differentiating Characteristics:

As differentiated by spindle data, universal carriage cross travel, universal carriage compound and power source

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T221-a