

View Online at <https://aerobasegroup.com/nsn/3416-00-243-9075>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Accessory Components And Quantity:**

Accessories per mil-std 931

**Design Type:**

Saddle

**Electric Motor Horsepower Rating:**

2.000 or 4.000

**Power Source:**

Electric motor

**Maximum Bar Stock Diameter Accommodated:**

1.500 inches

**Maximum Chucking Distance Over Universal Carriage:**

3.375 inches

**Spindle Speed Quantity:**

12

**Spindle Speed Range In Rpm:**

+143.0/+1030.0

**Spindle Reversibility:**

Nonreversible

**Actual Swing Over Bed:**

14.000 inches

**Swing Over Cross Slide:**

6.500 inches

**Maximum Distance From Spindle Nose To Turret Face:**

16.500 inches

**Universal Carriage Cross Travel:**

6.500 inches

**Universal Carriage Feed Type:**

Manual

**Universal Carriage Compound:**

Not included

**Turret Carriage Longitudinal Travel:**

11.000 inches

**Turret Carriage Feed Type:**

Manual

**Turret Shape:**

Hexagon

**Turret Position Quantity:**

6

**Voltage In Volts:**

220.0

**Phase:**

Three

**Frequency In Hertz:**

60.0

**Departure From Cited Document:**

As modified by spindle reversibility and universal carriage longitudinal travel

**Reference Number Differentiating Characteristics:**

As differentiated by spindle data, universal carriage cross travel, universal carriage compound and power source

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T221-a