

View Online at <https://aerobasegroup.com/nsn/3416-00-252-7094>

Mounting Type:

Floor

Current Type:

Ac

Center To Center Distance:

54.000 inches

Performance Type:

Standard duty

Purpose For Which Designed:

Toolroom

Accessory Components And Quantity:

Z1 ea, bar, boring, 3/16, 1/4, 3/8 in.; 4 belt; 12 ea, bit, boring, 3/16, 5/16 in.; 24 ea, bit boring, 3/8 in.; 10 blades, tool holder, 1/8by7/8 in.; 1 center line, no.4 asa taper; 2 center head, no.4 asa taper; 2 center, tail, no.4 taper; 1 chuck, 3 jaw, 10 in.; 1 chuck, 4 jaw, 12 in.; 1 ea, dog, bent, 3/8, 1/2, 3/4, 1, 1-1/2 in.; 1 faceplate, lg., 13 in.; 1 faceplate, dog taper nose; 1 gear set, transing, metric, grad.; 1 ea, holder, lathe tool, boring holder, cutoff offset, lh, rh, straight; 1 ea, holder, turning offset, lh 5/8by1-3/8, rh, 3/8by5/8 in.; 1 holder, turning straight 5/8by1-3/8 in.; 1 pr ea, indic., thd dial, lathe knurls, coarse, med., fine; 1 knurling tool; 1 post tool; 1 rest, cpd.Grad.; 1 ea, rest, follower, steady; 1 sleeve; 1 stop, carriage, micrometer; 1 swithc; 1 attachment, telescopic; 1 thd tool

Design Type:

Screw

Electric Motor Horsepower Rating:

5.0

Bed Type:

Solid

Electric Motor Quantity:

1

Spindle Speed Quantity:

16

Spindle Speed Range In Rpm:

+28.0/+1000.0

Rated Swing:

16.000 inches

Actual Swing Over Bed:

16.000 inches

Swing Over Cross Slide:

10.000 inches

Thread Change Quantity:

30

Headstock Drive Type:

Geared head

Headstock Center Taper Size Designator:

4 asa standard

Hole Diameter Through Spindle:

1.406 inches

Carriage Quantity:

1

Carriage Cross Feed Operation Method:

Hand and power

Gear Change Type:

Quick

Thread Quantity Range:

+4.0/+80.0 per inch

Voltage In Volts:

220.0 and 440.0

Phase:

Three

Frequency In Hertz:

60.0

Specification Or Standard:

16 size

Departure From Cited Designator:

Ashk

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

T221-b