

View Online at <https://aerobasegroup.com/nsn/3416-00-307-9055>

**Mounting Type:**

Floor

**Center To Center Distance:**

39.000 inches

**Performance Type:**

Standard duty

**Purpose For Which Designed:**

General or toolroom

**Accessory Components And Quantity:**

Xmetric transposing gears; taper attachment; preparing lathe for coolantpump and reservoir; size too long taperkey drive spindle nose in lieu of regular camlock spindle nose; special paint colors; inch/metric compound and crossfeed dials

**Design Type:**

Screw

**Bed Type:**

Permanent gap

**Spindle Speed Quantity:**

8 or 16

**Spindle Speed Range In Rpm:**

+20.0/+940.0

**Rated Swing:**

13.000 inches

**Actual Swing Over Bed:**

13.125 inches

**Swing Over Cross Slide:**

7.750 inches

**Thread Change Quantity:**

48

**Headstock Drive Type:**

Direct pulley, back geared or step cone pulley

**Headstock Center Taper Size Designator:**

3 morse

**Hole Diameter Through Spindle:**

2.250 inches

**Carriage Quantity:**

1

**Carriage Longitudinal Feed Operation Method:**

Hand and power

**Carriage Cross Feed Operation Method:**

Hand and power

**Gear Change Type:**

Plain or quick

**Thread Quantity Range:**

+4.0/+224.0 per inch

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T221-b