Engine Lathe - Page 1 of 2

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# Mounting Type:

Floor

**Center To Center Distance:** 

39.000 inches

## Performance Type:

Standard duty

**Purpose For Which Designed:** 

General or toolroom

#### Accessory Components And Quantity:

Xmetric transposing gears; taper attachment; preparing lathe for coolantpump and reservoir; size loo long taperkey drive spindle nose in lieu of regular camlock spindle nose; special paint colors; inch/metric compound and crossfeed dials

## Design Type:

Screw

Bed Type:

## Permanent gap

Spindle Speed Quantity:

8 or 16

#### Spindle Speed Range In Rpm:

+20.0/+940.0

#### Rated Swing:

13.000 inches

#### Actual Swing Over Bed:

13.125 inches

## Swing Over Cross Slide:

7.750 inches

#### **Thread Change Quantity:**

48

## Headstock Drive Type:

Direct pulley, back geared or step cone pulley

#### Headstock Center Taper Size Designator:

3 morse

#### Hole Diameter Through Spindle:

2.250 inches

#### **Carriage Quantity:**

1

# Carriage Longitudinal Feed Operation Method:

Hand and power

## **Carriage Cross Feed Operation Method:**

Hand and power

#### Gear Change Type:

Plain or quick

- **Thread Quantity Range:**
- +4.0/+224.0 per inch

# NSN 3416-00-307-9055

Engine Lathe - Page 2 of 2

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T221-b

