

View Online at <https://aerobasegroup.com/nsn/3416-00-333-5540>

Mounting Type:

Floor

Center To Center Distance:

77.000 inches

Performance Type:

Standard duty

Purpose For Which Designed:

General or toolroom

Accessory Components And Quantity:

Size too long taper key drive spindle nose in lieu of regular camlock spindle nose; 23/8-6 threaded spindle nose in lieu of regular camlock spindle nose; special paint colors; metric transposing gears; inch/metric crossfeed and compound rest dials; taper attachment; preparing lathe for coolant; cooling equipment; fine feed hand wheel; screw feed doubletool slide; hardened taper tailstock spindle; hardened and ground cross feed and compound rest screws

Design Type:

Screw

Bed Type:

Permanent gap

Spindle Speed Quantity:

8 or 16

Spindle Speed Range In Rpm:

+15.0/+980.0

Rated Swing:

Between 16.000 inches and 24.000 inches

Actual Swing Over Bed:

25.125 inches

Swing Over Cross Slide:

18.750 inches

Thread Change Quantity:

48

Headstock Drive Type:

Direct pulley, back geared or step cone pulley

Headstock Center Taper Size Designator:

3 morse

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Hand and power

Carriage Cross Feed Operation Method:

Hand and power

Gear Change Type:

Plain or quick

Thread Quantity Range:

+4.0/+224.0 per inch

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T221-b