

View Online at <https://aerobasegroup.com/nsn/3416-00-466-1085>

Mounting Type:

Floor

Current Type:

Ac

Accessory Components And Quantity:

None specified

Current Rating In Amps:

Not rated

Design Type:

Ram

Electric Motor Horsepower Rating:

15.000

Power Source:

Electric motor

Maximum Bar Stock Diameter Accommodated:

2.000 inches

Maximum Chucking Distance Over Universal Carriage:

12.000 inches

Spindle Speed Quantity:

24

Spindle Speed Range In Rpm:

+30.0 to 1866.0

Spindle Reversibility:

Reversible

Rated Swing:

15.750 inches

Actual Swing Over Bed:

18.125 inches

Swing Over Cross Slide:

9.500 inches

Maximum Distance From Spindle Nose To Turret Face:

32.250 inches

Universal Carriage Longitudinal Travel:

21.188 inches

Universal Carriage Cross Travel:

9.000 inches

Universal Carriage Feed Type:

Power

Longitudinal Feed Range Per Spindle Revolution:

+0.003 to 0.029 inches

Cross Feed Range Per Spindle Revolution:

+0.002 to 0.020 inches

Universal Carriage Compound:

Not included

Turret Carriage Longitudinal Travel:

12.000 inches

Turret Carriage Feed Type:

Power

Turret Carriage Longitudinal Feed Range Per Spindle Revolution:

+0.003 to 0.032

Turret Shape:

Hexagon

Turret Position Quantity:

6

Voltage In Volts:

220.0 and 440.0

Phase:

Three

Frequency In Hertz:

60.0

Reference Number Differentiating Characteristics:

As differentiated by electric motor horsepower rating, current type, voltage in volts, current rating in amperes, frequency in hertz, and phase

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T221-a