NSN 3416-00-466-1085

Mounting Type:

Horizontal Turret Lathe - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/3416-00-466-1085

Floor
Current Type:
Ac
Accessory Components And Quantity:
None specified
Current Rating In Amps:
Not rated
Design Type:
Ram
Electric Motor Horsepower Rating:
15.000
Power Source:
Electric motor
Maximum Bar Stock Diameter Accommodated:
2.000 inches
Maximum Chucking Distance Over Universal Carriage:
12.000 inches
Spindle Speed Quantity:
24
Spindle Speed Range In Rpm:
+30.0 to 1866.0
Spindle Reversibility:
Reversible
Rated Swing:
15.750 inches
Actual Swing Over Bed:
18.125 inches
Swing Over Cross Slide:
9.500 inches
Maximum Distance From Spindle Nose To Turret Face:
32.250 inches
Universal Carriage Longitudinal Travel:
21.188 inches
Universal Carriage Cross Travel:
9.000 inches
Universal Carriage Feed Type:
Power
Longitudinal Feed Range Per Spindle Revolution:
+0.003 to 0.029 inches
Cross Feed Range Per Spindle Revolution:
+0.002 to 0.020 inches

NSN 3416-00-466-1085Horizontal Turret Lathe - Page 2 of 2



Universal Carriage Compound:
Not included
Turret Carriage Longitudinal Travel:
12.000 inches
Turret Carriage Feed Type:
Power
Turret Carriage Longitudinal Feed Range Per Spindle Revolution:
+0.003 to 0.032
Turret Shape:
Hexagon
Turret Position Quantity:
6
Voltage In Volts:
220.0 and 440.0
Phase:
Three
Frequency In Hertz:
60.0
Reference Number Differentiating Characteristics:
As differentiated byelectric motor horsepower rating, current type, voltage in volts, current rating in amperes, frequency in hertz, and phase
Shelf Life:
N/a
Unit Of Measure:

Demilitarization:
No
Fiig:
T221-a