

View Online at <https://aerobasegroup.com/nsn/3416-00-528-8412>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Center To Center Distance:**

108.000 inches

**Performance Type:**

Heavy duty

**Purpose For Which Designed:**

General

**Accessory Components And Quantity:**

Per mil-std 931

**Design Type:**

Screw

**Electric Motor Horsepower Rating:**

25.0

**Bed Type:**

Solid

**Electric Motor Quantity:**

1

**Spindle Speed Quantity:**

16

**Spindle Speed Range In Rpm:**

+8.0/+600.0

**Rated Swing:**

32.000 inches

**Actual Swing Over Bed:**

33.500 inches

**Swing Over Cross Slide:**

20.000 inches

**Thread Change Quantity:**

28

**Headstock Drive Type:**

Geared head

**Headstock Center Taper Size Designator:**

6 morse

**Hole Diameter Through Spindle:**

2.188 inches

**Carriage Quantity:**

1

**Carriage Longitudinal Feed Operation Method:**

Hand or power

**Carriage Cross Feed Operation Method:**

Hand or power

**Carriage Feed Change Quantity:**

28

**Gear Change Type:**

Quick

**Thread Quantity Range:**

+0.004/+0.160 per inch

**Voltage In Volts:**

220.0 and 440.0

**Phase:**

Three

**Frequency In Hertz:**

60.0

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T221-b