

View Online at <https://aerobasegroup.com/nsn/3416-00-528-8412>

Mounting Type:

Floor

Current Type:

Ac

Center To Center Distance:

108.000 inches

Performance Type:

Heavy duty

Purpose For Which Designed:

General

Accessory Components And Quantity:

Per mil-std 931

Design Type:

Screw

Electric Motor Horsepower Rating:

25.0

Bed Type:

Solid

Electric Motor Quantity:

1

Spindle Speed Quantity:

16

Spindle Speed Range In Rpm:

+8.0/+600.0

Rated Swing:

32.000 inches

Actual Swing Over Bed:

33.500 inches

Swing Over Cross Slide:

20.000 inches

Thread Change Quantity:

28

Headstock Drive Type:

Geared head

Headstock Center Taper Size Designator:

6 morse

Hole Diameter Through Spindle:

2.188 inches

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Hand or power

Carriage Cross Feed Operation Method:

Hand or power

Carriage Feed Change Quantity:

28

Gear Change Type:

Quick

Thread Quantity Range:

+0.004/+0.160 per inch

Voltage In Volts:

220.0 and 440.0

Phase:

Three

Frequency In Hertz:

60.0

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T221-b