

View Online at <https://aerobasegroup.com/nsn/3416-00-528-8670>

Mounting Type:

Floor

Current Type:

Ac

Accessory Components And Quantity:

Per mil-std 931

Design Type:

Ram

Electric Motor Horsepower Rating:

7.500

Power Source:

Electric motor

Maximum Bar Stock Diameter Accommodated:

1.500 inches

Maximum Chucking Distance Over Universal Carriage:

10.000 inches

Spindle Speed Quantity:

6

Spindle Speed Range In Rpm:

+67.0/+740.0

Spindle Reversibility:

Reversible

Rated Swing:

15.375 inches

Swing Over Cross Slide:

7.000 inches

Maximum Distance From Spindle Nose To Turret Face:

24.500 inches

Universal Carriage Longitudinal Travel:

17.250 inches

Universal Carriage Cross Travel:

8.000 inches

Universal Carriage Feed Type:

Manual and power

Longitudinal Feed Range Per Spindle Revolution:

+0.003 to 0.030 inches

Cross Feed Range Per Spindle Revolution:

+0.0025 to 0.0026 inches

Universal Carriage Compound:

Not included

Turret Carriage Longitudinal Travel:

10.000 inches

Turret Carriage Feed Type:

Manual and power

Turret Carriage Longitudinal Feed Range Per Spindle Revolution:

+0.003 to 0.030

Turret Shape:

Hexagon

Turret Position Quantity:

6

Voltage In Volts:

220.0

Phase:

Three

Frequency In Hertz:

60.0

Reference Number Differentiating Characteristics:

Btsz, bttb, bttc, atjk

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T221-a