## NSN 3416-00-618-1584

Engine Lathe - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/3416-00-618-1584

Mounting Type:
Floor
Current Type:
Ac
Center To Center Distance:
30.000 inches
Performance Type:
Standard duty
Purpose For Which Designed:
General
Accessory Components And Quantity:
Per mil-std 931
Design Type:
Screw
Electric Motor Horsepower Rating:
3.000
Bed Type:
Solid
Electric Motor Quantity:
1
Spindle Speed Quantity:
24
Spindle Speed Range In Rpm:
+30.0/+1800.0
Rated Swing:
15.000 inches
Actual Swing Over Bed:
15.500 inches
Swing Over Cross Slide:
9.500 inches
Thread Change Quantity:
48
Headstock Drive Type:
Direct pulley, back geared
Headstock Center Taper Size Designator:
3 morse
Hole Diameter Through Spindle:
1.531 inches
Carriage Quantity:
1
Carriage Longitudinal Feed Operation Method:

Hand and power

## **NSN 3416-00-618-1584** Engine Lathe - Page 2 of 2



Carriage Cross Feed Operation Method:	
Hand and power	
Carriage Feed Change Quantity:	
48	
Gear Change Type:	
Quick	
Thread Quantity Range:	
+4.0/+224.0 per inch	
Voltage In Volts:	
220.0 and 440.0	
Phase:	
Three	
Frequency In Hertz:	
60.0	
Reference Number Differentiating Characteristics:	
As differentiated by center to center distance, spindle speed range in rpm and electric motor horsepower rating	
Shelf Life:	
N/a	
Unit Of Measure:	
-	
Demilitarization:	
No	
Filg:	
Г221-b	