

View Online at <https://aerobasegroup.com/nsn/3416-00-720-2797>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Accessory Components And Quantity:**

None specified

**Design Type:**

Saddle

**Electric Motor Horsepower Rating:**

25.000

**Power Source:**

Electric motor

**Maximum Bar Stock Diameter Accommodated:**

5.000 inches

**Maximum Chucking Distance Over Universal Carriage:**

18.000 inches

**Spindle Speed Quantity:**

12

**Spindle Speed Range In Rpm:**

+8.0 to 400.0

**Spindle Reversibility:**

Reversible

**Rated Swing:**

27.500 inches

**Actual Swing Over Bed:**

30.000 inches

**Swing Over Cross Slide:**

19.000 inches

**Maximum Distance From Spindle Nose To Turret Face:**

83.000 inches

**Universal Carriage Longitudinal Travel:**

74.000 inches

**Universal Carriage Cross Travel:**

18.000 inches

**Universal Carriage Feed Type:**

Power

**Longitudinal Feed Range Per Spindle Revolution:**

+0.005 to 0.100 inches

**Cross Feed Range Per Spindle Revolution:**

+0.003 to 0.050 inches

**Universal Carriage Compound:**

Not included

**Turret Carriage Longitudinal Travel:**

57.000 inches

**Turret Carriage Feed Type:**

Power

**Turret Carriage Longitudinal Feed Range Per Spindle Revolution:**

+0.005 to 0.100

**Turret Shape:**

Hexagon

**Turret Position Quantity:**

6

**Voltage In Volts:**

220.0 and 440.0

**Phase:**

Three

**Frequency In Hertz:**

60.0

**Reference Number Differentiating Characteristics:**

As differentiated by turret shape, turret position quantity, electric motor horsepower rating, current type, voltage in volts, current rating in amperes, frequency in hertz and phase

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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