

View Online at <https://aerobasegroup.com/nsn/3416-00-727-2317>

Mounting Type:

Floor

Current Type:

Ac

Accessory Components And Quantity:

None specified

Current Rating In Amps:

Not rated

Design Type:

Saddle

Electric Motor Horsepower Rating:

30.000

Power Source:

Electric motor

Maximum Bar Stock Diameter Accommodated:

3.500 inches

Maximum Chucking Distance Over Universal Carriage:

18.000 inches

Spindle Speed Quantity:

12

Spindle Speed Range In Rpm:

+12.0 to 346.0

Spindle Reversibility:

Reversible

Rated Swing:

18.000 inches

Actual Swing Over Bed:

23.000 inches

Swing Over Cross Slide:

19.000 inches

Maximum Distance From Spindle Nose To Turret Face:

57.000 inches

Universal Carriage Longitudinal Travel:

46.500 inches

Universal Carriage Cross Travel:

12.000 inches

Universal Carriage Feed Type:

Power

Longitudinal Feed Range Per Spindle Revolution:

+0.004 to 0.168 inches

Cross Feed Range Per Spindle Revolution:

+0.002 to 0.084 inches

Universal Carriage Compound:

Not included

Turret Carriage Longitudinal Travel:

46.500 inches

Turret Carriage Cross Travel:

7.750 inches

Turret Carriage Feed Type:

Power

Turret Carriage Longitudinal Feed Range Per Spindle Revolution:

+0.004 to 0.168

Turret Shape:

Hexagon

Turret Position Quantity:

6

Voltage In Volts:

220.0

Phase:

Three

Special Features:

Bttt 0.002 in. To 0.084 in. Cross feed range per spindle revolution

Frequency In Hertz:

60.0

Reference Number Differentiating Characteristics:

As differentiated by bar stock diameter accommodated, spindle speed quantity, spindle speed range in rpm, longitudinal feed range per spindle revolution, cross feed range per spindle revolution, turret carriage longitudinal feed range per spindle revolution, cross feed range per spindle revolution, power source, electric motor horsepower rating, current type, voltage in volts, current rating in amperes, frequency in hertz and phase

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T221-a