

View Online at <https://aerobasegroup.com/nsn/3416-00-727-2317>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Accessory Components And Quantity:**

None specified

**Current Rating In Amps:**

Not rated

**Design Type:**

Saddle

**Electric Motor Horsepower Rating:**

30.000

**Power Source:**

Electric motor

**Maximum Bar Stock Diameter Accommodated:**

3.500 inches

**Maximum Chucking Distance Over Universal Carriage:**

18.000 inches

**Spindle Speed Quantity:**

12

**Spindle Speed Range In Rpm:**

+12.0 to 346.0

**Spindle Reversibility:**

Reversible

**Rated Swing:**

18.000 inches

**Actual Swing Over Bed:**

23.000 inches

**Swing Over Cross Slide:**

19.000 inches

**Maximum Distance From Spindle Nose To Turret Face:**

57.000 inches

**Universal Carriage Longitudinal Travel:**

46.500 inches

**Universal Carriage Cross Travel:**

12.000 inches

**Universal Carriage Feed Type:**

Power

**Longitudinal Feed Range Per Spindle Revolution:**

+0.004 to 0.168 inches

**Cross Feed Range Per Spindle Revolution:**

+0.002 to 0.084 inches

**Universal Carriage Compound:**

Not included

**Turret Carriage Longitudinal Travel:**

46.500 inches

**Turret Carriage Cross Travel:**

7.750 inches

**Turret Carriage Feed Type:**

Power

**Turret Carriage Longitudinal Feed Range Per Spindle Revolution:**

+0.004 to 0.168

**Turret Shape:**

Hexagon

**Turret Position Quantity:**

6

**Voltage In Volts:**

220.0

**Phase:**

Three

**Special Features:**

Bttt 0.002 in. To 0.084 in. Cross feed range per spindle revolution

**Frequency In Hertz:**

60.0

**Reference Number Differentiating Characteristics:**

As differentiated by bar stock diameter accommodated, spindle speed quantity, spindle speed range in rpm, longitudinal feed range per spindle revolution, cross feed range per spindle revolution, turret carriage longitudinal feed range per spindle revolution, cross feed range per spindle revolution, power source, electric motor horsepower rating, current type, voltage in volts, current rating in amperes, frequency in hertz and phase

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T221-a