

View Online at <https://aerobasegroup.com/nsn/3416-00-753-9416>

Mounting Type:

Floor

Current Type:

Ac

Center To Center Distance:

48.000 inches

Performance Type:

Heavy duty

Purpose For Which Designed:

General

Accessory Components And Quantity:

Per mil-std 931

Design Type:

Screw

Electric Motor Horsepower Rating:

20.000

Bed Type:

Solid

Electric Motor Quantity:

1

Spindle Speed Quantity:

12

Spindle Speed Range In Rpm:

+7.0/+270.0

Rated Swing:

25.000 inches

Actual Swing Over Bed:

27.500 inches

Swing Over Cross Slide:

18.250 inches

Thread Change Quantity:

54

Headstock Drive Type:

Geared head

Headstock Center Taper Size Designator:

5 morse

Hollow Spindle Hole Size:

9.000 inches

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Power

Carriage Cross Feed Operation Method:

Power

Carriage Feed Change Quantity:

54

Gear Change Type:

Quick

Thread Quantity Range:

+1.250/+72.000 per inch

Voltage In Volts:

230.0 and 460.0

Phase:

Three

Frequency In Hertz:

60.0

Reference Number Differentiating Characteristics:

Bttb, awlx, ashk, accdc, elec, freq, faaz

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T221-b