

View Online at <https://aerobasegroup.com/nsn/3416-00-761-5332>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Accessory Components And Quantity:**

As per mil-std 931

**Design Type:**

Ram

**Electric Motor Horsepower Rating:**

5.000 or 10.000

**Power Source:**

Electric motor

**Maximum Bar Stock Diameter Accommodated:**

1.500 inches

**Maximum Chucking Distance Over Universal Carriage:**

10.000 inches

**Spindle Speed Quantity:**

16

**Spindle Speed Range In Rpm:**

+45.0/+2262.0

**Spindle Reversibility:**

Reversible

**Actual Swing Over Bed:**

15.375 inches

**Swing Over Cross Slide:**

7.000 inches

**Maximum Distance From Spindle Nose To Turret Face:**

26.750 inches

**Universal Carriage Longitudinal Travel:**

17.250 inches

**Universal Carriage Cross Travel:**

8.000 inches

**Universal Carriage Feed Type:**

Power and manual

**Longitudinal Feed Range Per Spindle Revolution:**

+0.003 to 0.030 inches

**Cross Feed Range Per Spindle Revolution:**

+0.0025 to 0.0260 inches

**Universal Carriage Compound:**

Not included

**Turret Carriage Longitudinal Travel:**

10.000 inches

**Turret Carriage Feed Type:**

Power and manual

**Turret Carriage Longitudinal Feed Range Per Spindle Revolution:**

+0.003 to 0.030

**Turret Shape:**

Hexagon

**Turret Position Quantity:**

6

**Voltage In Volts:**

220.0

**Phase:**

Three

**Special Features:**

Automatic electro-cycle

**Frequency In Hertz:**

60.0

**Reference Number Differentiating Characteristics:**

As differentiated by spindle speed qty, spindle speed range in rpm, spindle reversibility, power source, electric motor horsepower rating, current type, voltage in volts, current rating in amperes, freq in hertz, phase, and special features

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T221-a