

View Online at <https://aerobasegroup.com/nsn/3416-00-826-3890>

Mounting Type:

Bench

Current Type:

Ac

Center To Center Distance:

33.000 inches

Performance Type:

Standard duty

Purpose For Which Designed:

General

Accessory Components And Quantity:

1 chuck, collet, spindle nose, 1/16to1-3/8 in.; 1 chuck, drill, 3 jaw, 1/16to1/2 in.No2 morse taper shank; 1 chuck, lathe, 3 jaw, univ., 6 in.; 1 chuck, lathe, 4 jaw, ind., 6 in.; 1 collet set, multiple jaw, molded rubber c/o collet 1/16to1/8 in.; 1 ea collet 1/8to1/4, 1/4to3/8, 3/8to1/2, 1/2to5/8, 5/8to3/4, 3/4to7/8, 7/8to1 in.; 1 ea dog, tail bent, 1/2, 3/4, 1, 1-1/4, 1-1/2; 1 dog, clamp, 1-3/4 in.; 1 ea faceplate, lathe, 6, 8-1/2 in.; 1 gear set, metric transposing, english grad.C/o gear, 26, 28, 32, 36, 40, 48 teeth; 1 gear assembly., compound metric w/110 and 127 teeth; 1 holder, lathe tool, boring bar; 1 holder, lathe tool, cutting off, lh, rh offset and straight; 1 ea holder, lathe, turning tool, lh, rh offset and straight; 1 knurling tool, w/3 pr knurls; 1 ea, plug, collet, rubber, 1/8to3/8, 1/2to5/8, 3/4to7/8, 1to1-1/8 in.; 1 ea, rest, followr, steady

Design Type:

Screw

Electric Motor Horsepower Rating:

0.75

Bed Type:

Solid

Electric Motor Quantity:

1

Spindle Speed Quantity:

8

Rated Swing:

10.000 inches

Actual Swing Over Bed:

10.000 inches

Swing Over Cross Slide:

5.750 inches

Thread Change Quantity:

48

Headstock Drive Type:

Direct pulley, back geared

Headstock Center Taper Size Designator:

2 asa standard

Hole Diameter Through Spindle:

1.375 inches

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Hand and power

Gear Change Type:

Quick

Thread Quantity Range:

+4.000/+80.000 per inch

Voltage In Volts:

220.0

Phase:

Three

Special Features:

1 stop, carriage, micrometer; 1 taper attachment, telescopic

Frequency In Hertz:

60.0

Specification Or Standard:

2 type and 3 class

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T221-b