

View Online at <https://aerobasegroup.com/nsn/3416-00-869-2345>

Mounting Type:

Floor

Current Type:

Ac

Center To Center Distance:

54.000 inches

Performance Type:

Standard duty

Purpose For Which Designed:

General

Accessory Components And Quantity:

1 set armstrong tool holders, 1 chuck, 4-jaw, 12 in., 1 chuck, universal 3-jaw, 10 in., 1 set collects, rubber flex, range 1/16 in. To 1-3/8 in., 1 collant system, 1 faceplate, 15 in., 1 follow rest, flat jaws, 3/4 in. To 3-1/2 in. Capacity, 2 headstock center, no. 4 morse taper, 1 heavy duty drill adapter, 1 jacobs spindle nose chuck, 1 set metric transposing gears, range .0016 to .1055 mm per revolutions, 1 micrometer carriage stop, 1 pipe center, no. 4 morse taper, 1 in. To 6 in. Capacity, 1 steady rest, plain jaws, 3/4 in. To 4-1/2 in. Capacity, 1 4-1/2 in. To 8 in. Capacity, 1 ea tailstock, built-in antifricition spindle and center, 1 taper attachment, 1 work light mtg

Design Type:

Screw

Electric Motor Horsepower Rating:

10.0

Bed Type:

Solid

Electric Motor Quantity:

1

Spindle Speed Quantity:

24

Spindle Speed Range In Rpm:

+23.0/+1500.0

Rated Swing:

16.000 inches

Actual Swing Over Bed:

Any acceptable

Swing Over Cross Slide:

10.000 inches

Thread Change Quantity:

60

Headstock Drive Type:

Direct pulley, back geared

Headstock Center Taper Size Designator:

4 morse

Hole Diameter Through Spindle:

2.000 inches

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Carriage Cross Feed Operation Method:

Hand and power

Gear Change Type:

Quick

Thread Quantity Range:

+2.0/+112.0 per inch

Voltage In Volts:

460.0

Phase:

Three

Frequency In Hertz:

60.0

Specification Or Standard:

1610 size

Departure From Cited Designator:

Ashk, elec, faaz

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T221-b