

View Online at <https://aerobasegroup.com/nsn/3416-00-869-2345>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Center To Center Distance:**

54.000 inches

**Performance Type:**

Standard duty

**Purpose For Which Designed:**

General

**Accessory Components And Quantity:**

1 set armstrong tool holders, 1 chuck, 4-jaw, 12 in., 1 chuck, universal 3-jaw, 10 in., 1 set collects, rubber flex, range 1/16 in. To 1-3/8 in., 1 collant system, 1 faceplate, 15 in., 1 follow rest, flat jaws, 3/4 in. To 3-1/2 in. Capacity, 2 headstock center, no. 4 morse taper, 1 heavy duty drill adapter, 1 jacobs spindle nose chuck, 1 set metric transposing gears, range .0016 to .1055 mm per revolutions, 1 micrometer carriage stop, 1 pipe center, no. 4 morse taper, 1 in. To 6 in. Capacity, 1 steady rest, plain jaws, 3/4 in. To 4-1/2 in. Capacity, 1 4-1/2 in. To 8 in. Capacity, 1 ea tailstock, built-in antifricition spindle and center, 1 taper attachment, 1 work light mtg

**Design Type:**

Screw

**Electric Motor Horsepower Rating:**

10.0

**Bed Type:**

Solid

**Electric Motor Quantity:**

1

**Spindle Speed Quantity:**

24

**Spindle Speed Range In Rpm:**

+23.0/+1500.0

**Rated Swing:**

16.000 inches

**Actual Swing Over Bed:**

Any acceptable

**Swing Over Cross Slide:**

10.000 inches

**Thread Change Quantity:**

60

**Headstock Drive Type:**

Direct pulley, back geared

**Headstock Center Taper Size Designator:**

4 morse

**Hole Diameter Through Spindle:**

2.000 inches

**Carriage Quantity:**

1

**Carriage Longitudinal Feed Operation Method:**

**Carriage Cross Feed Operation Method:**

Hand and power

**Gear Change Type:**

Quick

**Thread Quantity Range:**

+2.0/+112.0 per inch

**Voltage In Volts:**

460.0

**Phase:**

Three

**Frequency In Hertz:**

60.0

**Specification Or Standard:**

1610 size

**Departure From Cited Designator:**

Ashk, elec, faaz

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T221-b