

View Online at <https://aerobasegroup.com/nsn/3416-00-998-8922>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Center To Center Distance:**

84.000 inches

**Performance Type:**

Light duty

**Purpose For Which Designed:**

General

**Accessory Components And Quantity:**

None specified

**Design Type:**

Screw

**Electric Motor Horsepower Rating:**

10.0

**Bed Type:**

Sliding gap

**Electric Motor Quantity:**

1

**Spindle Speed Quantity:**

12

**Spindle Speed Range In Rpm:**

+18.0/+720.0

**Swing Over Cross Slide:**

18.000 inches

**Thread Change Quantity:**

48

**Rated Swing Through Open Gap:**

52.000 inches

**Actual Swing Through Open Gap:**

52.000 inches

**Rated Swing Over Closed Gap:**

24.000 inches

**Actual Swing Over Closed Gap:**

26.500 inches

**Err Default:**

Err default

**Headstock Drive Type:**

Geared head

**Headstock Center Taper Size Designator:**

5 asa standard

**Hole Diameter Through Spindle:**

2.188 inches

**Carriage Quantity:**

1

**Carriage Longitudinal Feed Operation Method:**

Hand and power

**Carriage Cross Feed Operation Method:**

Hand and power

**Carriage Feed Change Quantity:**

48

**Gear Change Type:**

Quick

**Thread Quantity Range:**

+2.0/+112.0 per inch

**Voltage In Volts:**

220.0 and 440.0

**Phase:**

Three

**Frequency In Hertz:**

60.0

**Reference Number Differentiating Characteristics:**

Bas differentiated by center to center distance, distance between open centers, spindle speed range in rpm, elec motor quan, elec motor hp rating, current type, voltage in volts, freq in hertz, and phase

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T221-b