

View Online at <https://aerobasegroup.com/nsn/3416-01-040-1459>

**Mounting Type:**

Floor

**Current Type:**

Ac

**Center To Center Distance:**

Between 56.000 inches and 60.000 inches

**Performance Type:**

Heavy duty

**Accessory Components And Quantity:**

1 cloris cxa tool post set; 1 telescopic taper attachment cuts taper up to 15 in l at one setting; 1 follow rest 3 in cap.W/br.Jaws; 1 steady rest 7 in cap.W/br.Jaws; 1 o/size steady rest 9 in cap.W/roller jaws; 1 trav-a-dial model 6a lin.Meas.Device grad.To 9001 in and installed or equal; 1 12.500 in.Dia.3 jaw precision univ.Chuck w/2 sets of jaws and hardened and ground scroll for d1-8 in.Spindle nose; 1 12.500 in.Dia.4 jaw ind.Chuck meehanite body and forged steel solid rev.Jaws for d1-8 in.Spindle nose; 1 ea, faceplate for d1-8 in.Spindle nose, 17, 24 in.Dia; 1 chuck guard for fitting on headstock; 1 mult-size dead length collet chuck nose mounted key operated 2.500 in.Cap; 1 set of 16 collets .500thru2.500; 1 micrometer carriage stop singlepos; 1 anti-friction heavy duty tailstock ctr.No.5 morse shank; 1 .750 in.Cap.Drill chuck for tailstock w/no.5 morse shank

**Electric Motor Horsepower Rating:**

12.000

**Bed Type:**

Solid

**Electric Motor Quantity:**

1

**Spindle Speed Quantity:**

16

**Spindle Speed Range In Rpm:**

+22.0/+1750.0

**Rated Swing:**

28.000 inches

**Actual Swing Over Bed:**

17.000 inches

**Swing Over Cross Slide:**

10.500 inches

**Headstock Drive Type:**

Geared head

**Headstock Center Taper Size Designator:**

5 morse

**Hollow Spindle Hole Size:**

3.000 inches

**Gear Change Type:**

Quick

**Voltage In Volts:**

460.0

**Phase:**

Three

**Shelf Life:**

**Demilitarization:**

No

**Fig:**

T221-b