

View Online at <https://aerobasegroup.com/nsn/3416-01-040-1459>

Mounting Type:

Floor

Current Type:

Ac

Center To Center Distance:

Between 56.000 inches and 60.000 inches

Performance Type:

Heavy duty

Accessory Components And Quantity:

1 cloris cxa tool post set; 1 telescopic taper attachment cuts taper up to 15 in l at one setting; 1 follow rest 3 in cap.W/br.Jaws; 1 steady rest 7 in cap.W/br.Jaws; 1 o/size steady rest 9 in cap.W/roller jaws; 1 trav-a-dial model 6a lin.Meas.Device grad.To 9001 in and installed or equal; 1 12.500 in.Dia.3 jaw precision univ.Chuck w/2 sets of jaws and hardened and ground scroll for d1-8 in.Spindle nose; 1 12.500 in.Dia.4 jaw ind.Chuck meehanite body and forged steel solid rev.Jaws for d1-8 in.Spindle nose; 1 ea, faceplate for d1-8 in.Spindle nose, 17, 24 in.Dia; 1 chuck guard for fitting on headstock; 1 mult-size dead length collet chuck nose mounted key operated 2.500 in.Cap; 1 set of 16 collets .500thru2.500; 1 micrometer carriage stop singlepos; 1 anti-friction heavy duty tailstock ctr.No.5 morse shank; 1 .750 in.Cap.Drill chuck for tailstock w/no.5 morse shank

Electric Motor Horsepower Rating:

12.000

Bed Type:

Solid

Electric Motor Quantity:

1

Spindle Speed Quantity:

16

Spindle Speed Range In Rpm:

+22.0/+1750.0

Rated Swing:

28.000 inches

Actual Swing Over Bed:

17.000 inches

Swing Over Cross Slide:

10.500 inches

Headstock Drive Type:

Geared head

Headstock Center Taper Size Designator:

5 morse

Hollow Spindle Hole Size:

3.000 inches

Gear Change Type:

Quick

Voltage In Volts:

460.0

Phase:

Three

Shelf Life:

Demilitarization:

No

Fig:

T221-b