

View Online at <https://aerobasegroup.com/nsn/3416-01-231-1788>

Mounting Type:

Floor

Center To Center Distance:

60.000 inches

Performance Type:

Standard duty

Purpose For Which Designed:

Toolroom

Accessory Components And Quantity:

1 full length rear splash guard; 1 10.0 in. Dia. Dogplates; 1 no. 2 standard toolpost; 2 no. 4 morse taper dead centers; 1 no. 4 morse taper spindle sleeve; 1 operators handbook; 1 inspection report; standard 115 volt electric controls and control panel; wrenches, keys, spare pins

Design Type:

Screw

Bed Type:

Solid

Spindle Speed Quantity:

18

Spindle Speed Range In Rpm:

+40.0 to 2000.0

Rated Swing:

16.000 inches

Swing Over Cross Slide:

10.000 inches

Thread Change Quantity:

93

Actual Swing Over Closed Gap:

16.000 inches

Headstock Drive Type:

Direct pulley, back geared

Headstock Center Taper Size Designator:

4 morse

Carriage Quantity:

1

Carriage Longitudinal Feed Operation Method:

Hand and power

Carriage Cross Feed Operation Method:

Hand and power

Carriage Feed Change Quantity:

93

Gear Change Type:

Quick

Thread Quantity Range:

+2.0 to 72.0 per inch

Special Features:

D1-6 in. Camlock 3 bearing spindle; switchable in-metric feed box; lead screw reverse-standard; metric threading without spindle reverse

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T221-b