

View Online at <https://aerobasegroup.com/nsn/3416-01-231-1788>

**Mounting Type:**

Floor

**Center To Center Distance:**

60.000 inches

**Performance Type:**

Standard duty

**Purpose For Which Designed:**

Toolroom

**Accessory Components And Quantity:**

1 full length rear splash guard; 1 10.0 in. Dia. Dogplates; 1 no. 2 standard toolpost; 2 no. 4 morse taper dead centers; 1 no. 4 morse taper spindle sleeve; 1 operators handbook; 1 inspection report; standard 115 volt electric controls and control panel; wrenches, keys, spare pins

**Design Type:**

Screw

**Bed Type:**

Solid

**Spindle Speed Quantity:**

18

**Spindle Speed Range In Rpm:**

+40.0 to 2000.0

**Rated Swing:**

16.000 inches

**Swing Over Cross Slide:**

10.000 inches

**Thread Change Quantity:**

93

**Actual Swing Over Closed Gap:**

16.000 inches

**Headstock Drive Type:**

Direct pulley, back geared

**Headstock Center Taper Size Designator:**

4 morse

**Carriage Quantity:**

1

**Carriage Longitudinal Feed Operation Method:**

Hand and power

**Carriage Cross Feed Operation Method:**

Hand and power

**Carriage Feed Change Quantity:**

93

**Gear Change Type:**

Quick

**Thread Quantity Range:**

+2.0 to 72.0 per inch

**Special Features:**

D1-6 in. Camlock 3 bearing spindle; switchable in-metric feed box; lead screw reverse-standard; metric threading without spindle reverse

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T221-b